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## WP4: case studies and sectoral guidances

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## Case study installations in Finland

- Borealis Polymers Porvoo: polyethylene PE2 plant
- Yara Uusikaupunki & Siilinjärvi: NPK fertilizer production
- Aurajoki oy Turku: Metal electroplating and powder coating

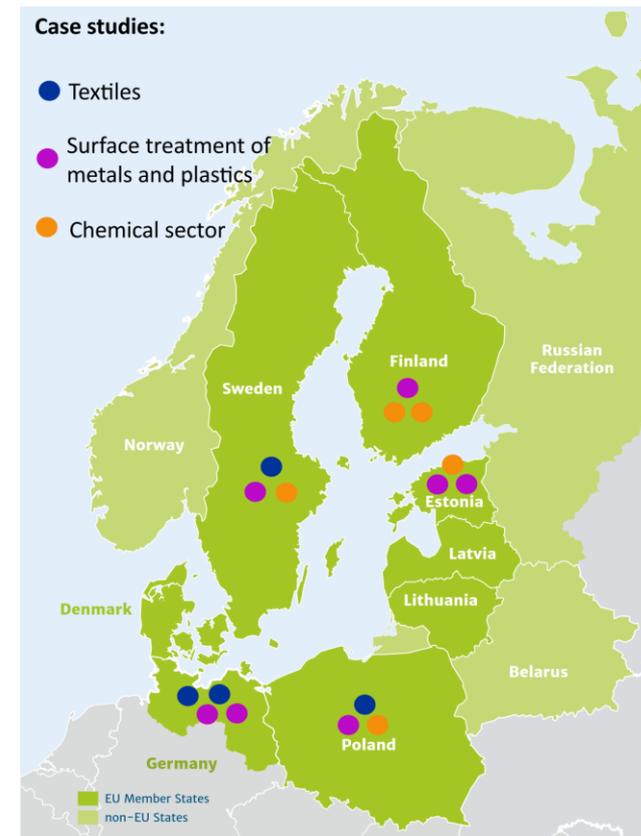


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# Case-installations in partner countries

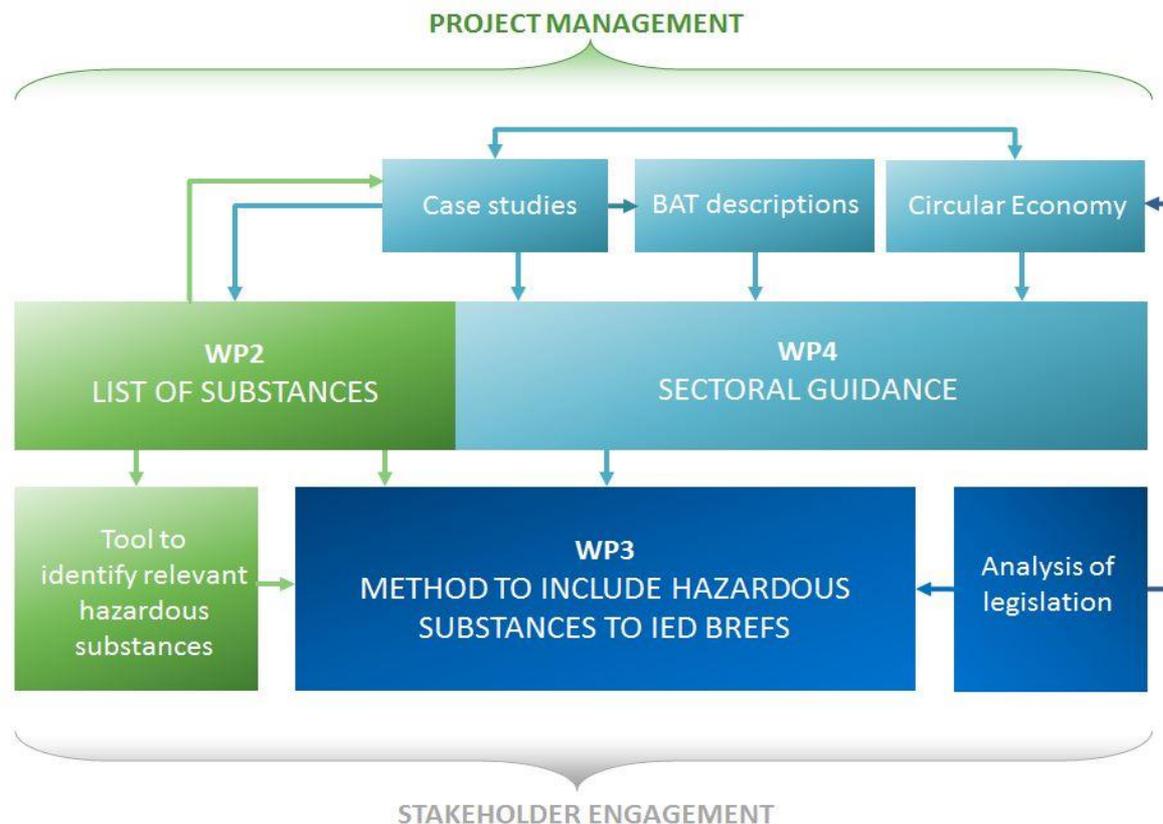


- Sweden:
  - Nouryon (Akzo Nobel): cellulose derivatives
  - Almedahls: Textiles
  - 1 STM company
- Estonia:
  - Akzo Nobel Baltics: paints and coatings
  - 2 STM companies
- Poland:
  - 2 STM companies
  - 1 textile company
  - (2 polymer companies)
- Germany:
  - 2 Textile companies
  - 2 STM companies



## Case studies

- Case studies serve as input for sectoral guidance reports, which will be prepared for textile, STM and chemical sectors. Case study reports will not be published.



# Sectoral guidance

## Contents:

1. Sector Overview
2. Hazardous Substances Relevant to the Sector
3. Obligations and Critical Aspects of Chemicals Management
4. Recommendations on BAT candidates
5. Permitting Process and Management
6. Concluding remarks

# Sector overview

- Basic information on the sector
- Baltic Sea relevance
  - How many installations are in Baltic Sea Catchment?
  - How many installations in Europe in total?
- Issues of concern



# Hazardous Substances Relevant to the Sector

- Results from WP2
  - SVHCs and WFD PSs identified for the sector
- Information on chemical legislation
- Information on different lists of hazardous substances
  - e.g. REACH authorisation and restriction lists, SIN list, sector specific lists (if any)



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# Management of hazardous chemicals in installations

- Obligations with reference to hazardous substance from REACH and IED
- Chemicals management practices identified in the case studies
- Example: In Akzo Nobel Baltic case the permit application lists ~70 chemicals not containing hazardous substances and ~ 100 chemicals containing hazardous substances → difficult to evaluate the information and environmental authorities need guidance on where to focus

# BAT candidates

- Adelphi compiled 5 BAT candidate descriptions for textile industry which were introduced to the TXT BREF review process
- 1 BAT candidate description from Borealis was provided to WGC BREF
- Sweden has contracted SWECO to compile BAT descriptions for STM and CHEM sectors. BATs identified on case studies so far :
  - STM: 5 BAT descriptions (+ GER ?)
  - CHEM: 3 BAT descriptions

# BAT on chemicals management

- General management of chemicals is already minimizing the use of hazardous chemicals and releases of hazardous substances
- Continuous development of the management is one of the key issues in assessing the most suitable BAT applications which are e.g. chemical inventory and the improvement of the SDS.
- The current practises in chemicals management vary between countries, some need more guidance than others

→ Chemicals management system (CMS) should be addressed in all BREFs

# BAT on the use of modelling – example on use of SDS and exposure scenarios (ES)

- The ES in the SDS indicates the fate of substance in various processes. But the ES risk ratios should be refined and recalculated to the specific processes.
- When the ES in the SDS does not cover the use even after scaling or when the use in the ES indicates that the **PEC/PNEC ratio is >1**  
→ a site-specific risk ratio calculation should be done for the hazardous substances
- The risk ratio can be based on spERCs or estimated by using measured data and by calculating substance flow over the process to estimate emissions

## Other BATs

- Optimization of intermediate gas flows through automatic process control from Borealis (WGC BREF)
- 5 descriptions provided for the TXT BREF review:
  - Separation and specific disposal of concentrates containing recalcitrant chemicals
  - Treatment of waste gas from stenters with special consideration of methanol
  - Biological pre-treatment of PVA-containing segregated streams
  - Storage, unloading and handling
  - Chemicals management system

# Permitting Process and Management:

## Findings from the case studies

- The roles and responsibilities of different authorities should be clearer for the operators
- Estonia: The chemicals management permit is not required from installations having integrated environmental permit according to the IED – it is considered that these permits cover adequately hazardous chemicals management.
- Finland: more open communication before and during the permitting process would clarify issues and help to streamline the process

# Concluding remarks

- Estonia: There is communication between authorities, but having a common e-accounting system for chemicals, based on information provided by enterprises involved in different stages of chemicals supply chain would be valuable to streamline the environmental permitting process
- Finland: the impurities and hazardous substances should be better noted in the SDSs of raw materials. Also, the exposure scenarios and data on environmental hazards should be improved and spERCs developed.

# Concluding remarks

- The monitoring should be based on chemical inventory so that the amount of substances monitored would be reasonable and justified based on environmental fate of the substances and significant releases

→ BAT on chemicals management system and chemical inventory to help to identify relevant substances and significant emissions

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## Kiitos!

Lisätietoja:

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